



Machinelist from **REAA** automatdrejning ApS

REAA automatdrejning ApS specialises in batch production of **turned and milled items** in steel and metals. We produce customised solutions tailored to customer demands, in both large and small batches. In our 20.000 m² large production plant, we have implemented more than 140 different machines. In this list, you will find a large selection.

| Machine | Quantity | System | MAX ϕ | Machine | Quantity | System | MAX ϕ |
|----------------------------------|----------|--------|-----------------|----------------------------------|----------|----------------|----------------|
| CNC Transfer Machines | | | | Robot | | | |
| Buffoli Transbar 10 stations | 1 | CNC | MAX ϕ 45 | Universal Robot | 3 | UR10 | |
| Buffoli Transbar 12 stations | 1 | CNC | MAX ϕ 50 | Fanuc Robot | 1 | ARC Mate 120iC | |
| CNC Sliding head machines | | | | Multispindel Machines 6/8 | | | |
| Traub TNL – 26 | 1 | CNC | MAX ϕ 26 | Wickman 5/8-6" | 4 | CAM | MAX ϕ 16 |
| Star SW-7 | 1 | CNC | MAX ϕ 10 | Wickman 1" -6 | 8 | CAM | MAX ϕ 25 |
| Star SST 16 | 3 | CNC | MAX ϕ 16 | Wickman 1 3/4" -6 | 1 | CAM | MAX ϕ 45 |
| Star SR 20 | 11 | CNC | MAX ϕ 20 | Wickman 32-8 | 1 | CAM | MAX ϕ 32 |
| Star ECAS 20 | 4 | CNC | MAX ϕ 20 | Gildemeister 16AC | 3 | CAM | MAX ϕ 16 |
| Star SW 32 | 2 | CNC | MAX ϕ 32 | Gildemeister 26AC | 1 | CAM | MAX ϕ 26 |
| Cincom M12 | 1 | CNC | MAX ϕ 12 | Gildemeister 26AC | 3 | CNC | MAX ϕ 26 |
| Goodway SW-12 | 1 | CNC | MAX ϕ 13 | Gildemeister GSM 35 | 1 | CNC | MAX ϕ 35 |
| Goodway SW-32II-Y2 | 1 | CNC | MAX ϕ 32 | INDEX MS 32-6 | 1 | CNC | MAX ϕ 32 |
| CNC Turret Lathes | | | | Twin Machines | | | |
| Index C100 | 1 | CNC | MAX ϕ 42 | Gildemeister MF TWIN 65 | 1 | CNC | MAX ϕ 65 |
| Index C200 | 6 | CNC | MAX ϕ 65 | Mori Seiki | 4 | CNC | MAX ϕ 42 |
| Index G200.2 | 1 | CNC | MAX ϕ 65 | Nakamura Super TW 20 | 2 | CNC | MAX ϕ 50 |
| Index ABC | 13 | CNC | MAX ϕ 65 | Nakamura Super NTJ | 2 | CNC | MAX ϕ 65 |
| Index GB 65 | 3 | CNC | MAX ϕ 65 | Nakamura WT 150 | 1 | CNC | MAX ϕ 52 |
| | | | | Nakamura WT 100 | 4 | CNC | MAX ϕ 42 |
| Traub TD 26 | 4 | CAM | MAX ϕ 26 | | | | |
| Traub TD 36 | 1 | CAM | MAX ϕ 36 | | | | |
| CNC Milling Machines | | | | CNC Lathes | | | |
| 5 axis CNC Milling center | 2 | CNC | MAX 620/520/460 | Index V 160 | 4 | CNC | MAX ϕ 160 |
| Supermax | 1 | CNC | MAX 860/440/600 | Mori Seiki CL 05 | 1 | CNC | MAX ϕ 200 |
| Matsuura | 3 | CNC | MAX 600/400/450 | Nakamura TMC | 4 | CNC | MAX ϕ 200 |
| Shaublin 33 CNC | 1 | CNC | MAX 520/500/500 | Mori Seiki SL 150 MC | 1 | CNC | MAX ϕ 300 |
| Fanuc ROBODRILL | 5 | CNC | MAX 500/380/300 | Somab 400 | 1 | CNC | MAX ϕ 250 |
| Brother TC | 5 | CNC | MAX 300/220/200 | | | | |
| Chiron FZ8W | 1 | CNC | MAX 300/250/250 | | | | |



| Machine | System | Quantity | Machine | System | Quantity |
|----------------------------------|---|----------|-------------------------------------|-------------------------|----------|
| Second operation machines | | | Tool Grinding/other machines | | |
| Eubama | Rot. Att. Machine | 1 | Walther Helitronic Power | CNC Tool grinding | 1 |
| Studer S21 | CNC grinding machine | 1 | Walther Helitronic Vision | CNC Tool | 1 |
| Tos BB 10 | Centerless grinding | 1 | Walther Helichek Pro | CNC | 1 |
| Cincinnati | Centerless grinding | 1 | Wickman OPG | CNC profile grinding | 3 |
| Ort RP 24 | Thread rolling machine | 1 | Projekto FORM | Manual Profile Grinding | 1 |
| Schaublin 102 | Turret Lathe | 2 | Cristen | Drill grinding | 5 |
| Hông | Tool Milling Lathe | 3 | Saacke UNIKA | Tool grinding | 1 |
| Tools for quality control | | | Agathon | Tool Grinding | 6 |
| Wenzel LH 87 Premium | 3D-Coordinate Measuring machine | 1 | Tos BU 28 | Tool Grinding | 1 |
| Ferranti | 3D-Coordinate Measuring machine | 1 | Brother HS-3600 | Wire Sparking machine | 1 |
| B&S MVAL 3-4-3 | 3D-Coordinate Measuring machine | 1 | Hông SJ 16 | Plane grinding | 2 |
| Zeiss O1-600C | Linear measuring mach. | 1 | Harrison | Turret Lathe | 5 |
| Tesa P 80 | Profile measuring mach | 1 | | | |
| Hauser | Profile projector – digital | 1 | | | |
| S-T Industries | Profile projector – digital | 1 | | | |
| Nicon | Profile projector – digital | 8 | | | |
| Mahr | Roughness indicator | 2 | | | |
| Diavite DH-7 | Roughness indicator | 1 | | | |
| Federal | Roughness indicator | 1 | | | |
| Ficher | Coating thickness indicator | 1 | | | |
| Diametro | Stereo microscope | 2 | | | |
| NIKON | Digital Measuring Microscope MM-400 with Fiberoptic | 1 | | | |

- DIATEST –Inside diameter test measuring equipment from 5-65 mm
- Internal gauges from 0.3 to 25 mm, interval of 0.01 mm
- Equipment of measuring of threads with measuring wires for both metric and inch thread
- Stationary thread gauges internal as external are purchased when needed
- Sliding gauges, micrometer screw gauges and dial meters with both manual and digital reading for current controlling
- All measuring equipment are currently verified after the ISO 9001:2015 standard, according to stationary measuring tools which are calibrated by an ISO certificated institute.